

# !!! CAUTION !!!

## READ INSTRUCTION SHEET FIRST!

PLEASE READ INSTRUCTIONS ON THE OTHER SIDE COMPLETELY!

IF ANY SOLVENT SEEPAGE OCCURS AT THE HANDLE STEM WHEN PUMPING, LIGHTLY TIGHTEN THE PACKING NUT UNTIL SEEPAGE STOPS.

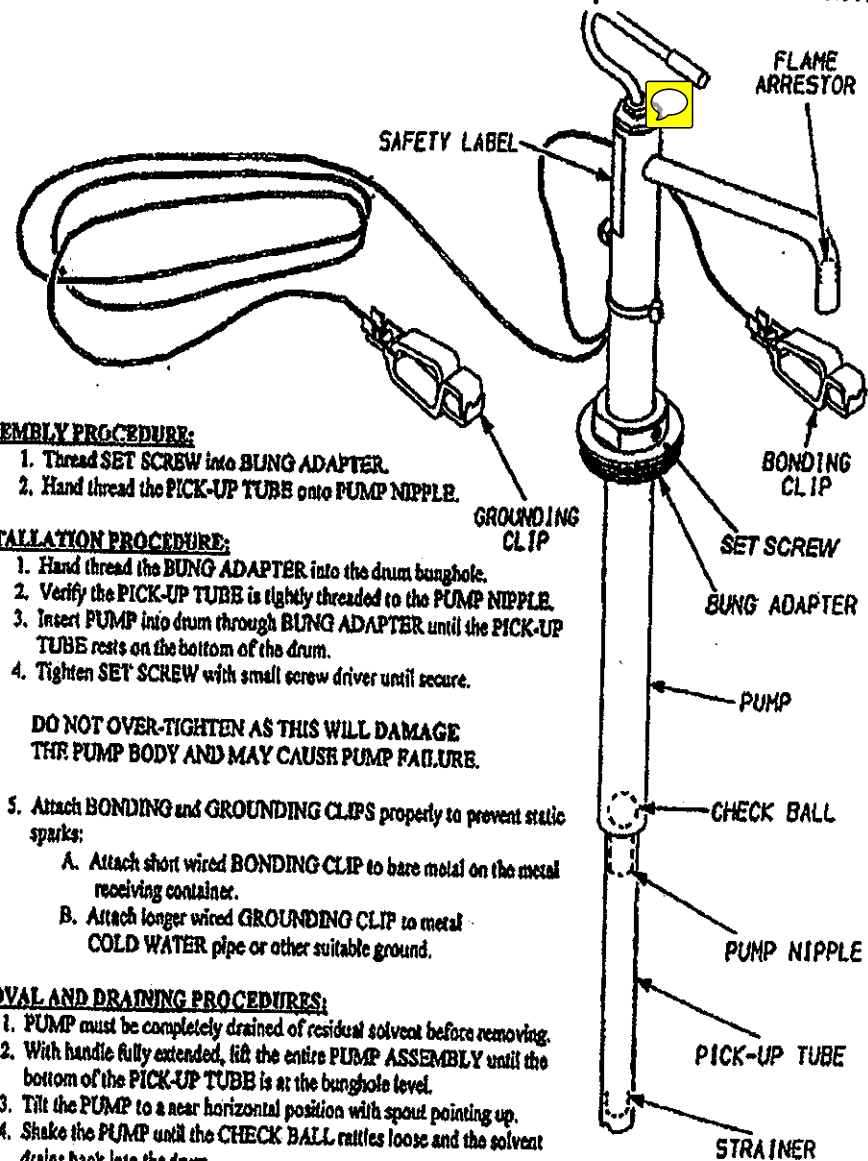
DO NOT OVER-TIGHTEN SET SCREW AS THIS WILL DAMAGE THE PUMP BODY AND MAY CAUSE THE PUMP TO FAIL!

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY CAUSE THE PUMP TO FAIL AND WILL VOID THE WARRANTY!

PLEASE READ OTHER SIDE AND FOLLOW ALL INSTRUCTIONS!

## INSTRUCTION SHEET- FACTORY MUTUAL APPROVED SOLVENT DISPENSING HAND PUMP

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY DAMAGE THE PUMP AND VOID THE WARRANTY!



### ASSEMBLY PROCEDURE:

1. Thread SET SCREW into BUNG ADAPTER.
2. Hand thread the PICK-UP TUBE onto PUMP NIPPLE.

### INSTALLATION PROCEDURE:

1. Hand thread the BUNG ADAPTER into the drum bunghole.
2. Verify the PICK-UP TUBE is tightly threaded to the PUMP NIPPLE.
3. Insert PUMP into drum through BUNG ADAPTER until the PICK-UP TUBE rests on the bottom of the drum.
4. Tighten SET SCREW with small screw driver until secure.

DO NOT OVER-TIGHTEN AS THIS WILL DAMAGE THE PUMP BODY AND MAY CAUSE PUMP FAILURE.

5. Attach BONDING and GROUNDING CLIPS properly to prevent static sparks:

- A. Attach short wired BONDING CLIP to bare metal on the metal receiving container.
- B. Attach longer wired GROUNDING CLIP to metal COLD WATER pipe or other suitable ground.

### REMOVAL AND DRAINING PROCEDURES:

1. PUMP must be completely drained of residual solvent before removing.
2. With handle fully extended, lift the entire PUMP ASSEMBLY until the bottom of the PICK-UP TUBE is at the bunghole level.
3. Tilt the PUMP to a near horizontal position with spout pointing up.
4. Shake the PUMP until the CHECK BALL rattles loose and the solvent drains back into the drum.

### SERVICING INSTRUCTIONS:

1. If any solvent seepage occurs at the handle stem when pumping, LIGHTLY TIGHTEN the PACKING NUT until seepage stops. Begin pumping and observe if seepage stops. REPEAT IF NECESSARY